

Syntheses on the Basis of 4-(Oxiran-2-ylmethyl)morpholine

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Abstract—4-(Oxiran-2-ylmethyl)morpholine was synthesized and converted into new morpholino derivatives of propan-2-ols and butan-4-olides.

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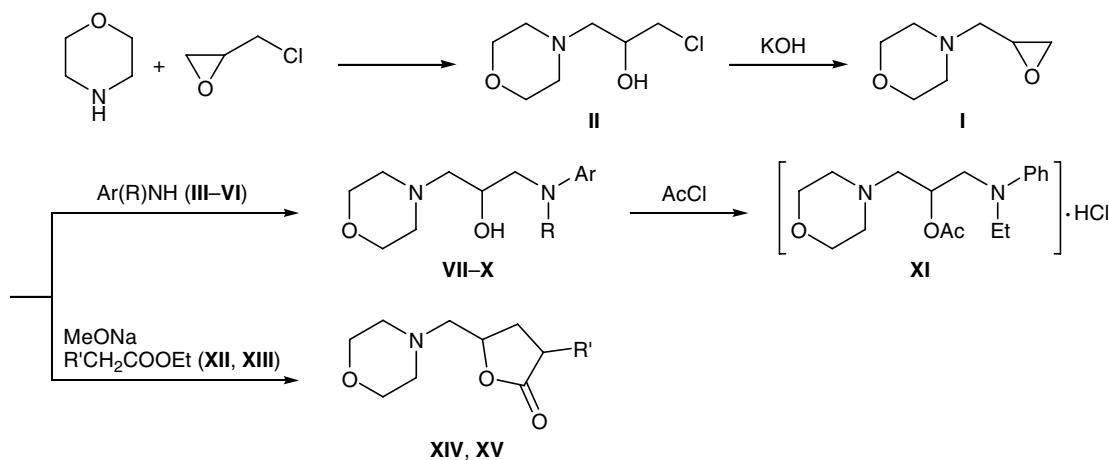
Systems containing a morpholine fragment attract interest as potential biologically active compounds. Many morpholine derivatives are tranquilizers, synthetic narcotic analgetics, and anticonvulsant and anti-tuberculous agents, some of which have found application in medicine (e.g., Trioxazine, Dextromoramide, Ethmosine, Ofloxacin, etc.) [1]. 4-(Oxiran-2-ylmethyl)morpholine may serve as a basis for the preparation of new derivatives of morpholine-containing vicinal amino alcohols as promising synthons in the design of natural and biologically active organic compounds [2–10]. Various vicinal amino alcohols are now used in medical practice; a number of these compounds are β -adrenergic blocking agents [1, 11, 12] exhibiting a specific effect on the stimulation of β -adrenoceptive systems.

We were the first to develop procedures for the synthesis of 4-(oxiran-2-ylmethyl)morpholine (**I**) from

1-chloro-2,3-epoxypropane and morpholine. These compounds reacted at an equimolar ratio in aqueous medium at 0–5°C to give in high yield 1-chloro-3-morpholinopropan-2-ol (**II**), and treatment of the latter with a base (KOH) in xylene at 0–5°C gave compound **I** (method *a*) in a satisfactory yield (76%, calculated on the initial chloroepoxypropane). It was more advantageous to use procedures *b* and *c* which required no isolation of alcohol **II** and ensured higher yields of the target product.

By condensation of morpholinomethyloxirane **I** with aniline (**III**), *p*-anisidine (**IV**), 1-naphthylamine (**V**), and phenyl(ethyl)amine (**VI**) at a reactant molar ratio of 1:3 we obtained the corresponding amino alcohols **VII–X** (Scheme 1). Treatment of alcohol **X** with acetyl chloride afforded 2-[ethyl(phenylamino)]-1-(morpholinomethyl)ethyl acetate hydrochloride (**XI**).

Scheme 1.



III, VII, R = H, Ar = Ph; **IV, VIII**, R = H, Ar = 4-MeOC₆H₄; **V, IX**, R = H, Ar = 1-naphthyl; **VI, X**, R = Et, Ar = Ph; **XII, XIV**, R' = EtOCO; **XIII, XV**, R' = MeCO.

Compound **I** reacted with diethyl malonate in methanol in the presence of sodium methoxide to give ethyl 5-morpholino-2-oxotetrahydrofuran-3-carboxylate (**XIV**), and the reaction of **I** with ethyl acetoacetate under analogous conditions led to the formation of 3-acetyl-5-morpholinotetrahydrofuran-2-one (**XV**) (Scheme 1).

EXPERIMENTAL

The ^1H NMR spectra were recorded from solutions in $\text{DMSO-}d_6$ at 30°C on a Varian Mercury-300 spectrometer (300 MHz). The IR spectra were obtained on a Specord 75IR spectrophotometer from samples dispersed in mineral oil or from thin films. The purity of the products was checked by TLC on Silufol UV-254 plates; spots were visualized by treatment with iodine vapor.

1-Chloro-3-morpholinopropan-2-ol (II). Water, 25 ml, was added on cooling to 26.1 g (0.3 mol) of morpholine, the mixture was cooled to 0°C , 27.35 g (0.3 mol) of cold 1-chloro-2,3-epoxypropane was added, and the mixture was stirred for 4 h at $0\text{--}5^\circ\text{C}$. Removal of water left compound **II**. Yield 49.4 g (92%), bp $118\text{--}120^\circ\text{C}$ (1.5 mm), $n_D^{20} = 1.4936$.

4-(Oxiran-2-ylmethyl)morpholine (I). *a.* Potassium hydroxide, 18.2 g (0.325 mol), was added in small portions on cooling to a solution of 49 g (0.27 mol) of alcohol **II** in 70 ml of xylene. The mixture was kept for 12 h at room temperature, and the solvent was removed to leave compound **I**. Yield 33.6 g (87%), bp 120°C (39 mm), 100°C (18 mm), $n_D^{20} = 1.4685$, $d_4^{20} = 1.067$, R_f 0.52 ($\text{CHCl}_3\text{--acetone--MeOH}$, 0.3:1.5:1.6). IR spectrum, ν cm^{-1} : 1105 (C–O), 1250 (C–N). ^1H NMR spectrum, δ , ppm: 3.6 t (4H, CH_2OCH_2), 2.96 m (1H, CH), 2.63 m (1H, CH_2OCH), 2.68–2.34 m (6H, CH_2N), 2.18 m (1H, CH_2OCH). Found, %: C 58.72; H 9.15; N 9.78. $MR_D = 37.30$. $\text{C}_7\text{H}_{13}\text{NO}_2$. Calculated, %: C 58.51; H 9.31; N 9.45. $MR_D = 37.32$.

b. Water, 30 ml, was added on cooling to 52.2 g (0.6 mol) of morpholine. The mixture was cooled to 0°C , 55.5 g (0.6 mol) of cold 1-chloro-2,3-epoxypropane was added, and the mixture was stirred for 4 h at $0\text{--}5^\circ\text{C}$. Xylene, 50 ml, was added, 60 g (1.07 mol) of potassium hydroxide was added in small portions, and the mixture was kept for 12 h at room temperature. The solvent was removed to obtain compound **I**. Yield 66.92 g (78%).

c. Water, 20 ml, was added on cooling to 87 g (1.0 mol) of morpholine, the mixture was cooled to

0°C , 92.5 g (1.0 mol) of cold 1-chloro-2,3-epoxypropane was added, and the mixture was stirred for 3 h at $0\text{--}5^\circ\text{C}$. Toluene, 50 ml, was added, potassium hydroxide, 100 g (1.8 mol), was added in small portions, the mixture kept for 18 h at room temperature and filtered, the filtrate was dried over MgSO_4 , the solvent was removed, and the residue was distilled under reduced pressure. Yield 124 g (87%).

1-Morpholino-3-phenylaminopropan-2-ol (VII). A mixture of 8.37 g (0.09 mol) of aniline, 4.3 g (0.03 mol) of compound **I**, and 1 ml of ethanol was heated for 5.5 h at 85°C under continuous stirring. The mixture was cooled, and the precipitate was filtered off and recrystallized from ethanol. Yield 5.4 g (76%), mp $122\text{--}122.5^\circ\text{C}$. R_f 0.41 ($\text{CHCl}_3\text{--EtOH--hexane}$, 1.0:0.2:0.2). IR spectrum, ν cm^{-1} : 3310 (NH), 3105 (OH), 3030 (CH_{arom}), 1600 ($\text{C}=\text{C}_{\text{arom}}$), 1590 (δNH). ^1H NMR spectrum, δ , ppm: 2.24–2.46 m (6H, CH_2N), 3.11 d.d (1H, CH_2NH), 3.34 d.d (1H, CH_2NH), 3.58 t (4H, CH_2O), 4.05 m (1H, CHOH) 4.81 d (1H, OH), 4.98 br.s (1H, NH), 6.52 t (1H, H_{arom}), 6.57 d (2H, H_{arom}), 7.05 t (2H, H_{arom}). Found, %: C 65.87; H 8.69; N 11.51. $\text{C}_{13}\text{H}_{20}\text{N}_2\text{O}_2$. Calculated, %: C 66.07; H 8.53; N 11.85.

1-(4-Methoxyphenylamino)-3-morpholinopropan-2-ol (VIII). *p*-Anisidine, 11.07 g (0.09 mol), was dissolved in 10 ml of ethanol, 4.3 g (0.03 mol) of compound **I** was added, and the mixture was heated for 6 h at $85\text{--}90^\circ\text{C}$ under continuous stirring. The solvent was removed, and the residue was distilled under reduced pressure. Yield 6.55 g (82%), bp $195\text{--}197^\circ\text{C}$ (0.5 mm), $n_D^{20} = 1.5604$, R_f 0.47 ($\text{CHCl}_3\text{--EtOH--hexane}$, 1.0:0.2:0.2). IR spectrum, ν cm^{-1} : 3480 (OH), 3325 (NH), 3030 (C– H_{arom}), 1610 ($\text{C}=\text{C}_{\text{arom}}$), 1580 (δNH). ^1H NMR spectrum, δ , ppm (J , Hz): 2.24–2.46 m (6H, CH_2N), 3.04 d.d (1H, CH_2N , $J = 13.8$, 7.5), 3.25 d.d (1H, CH_2N , $J = 13.8$, 4.2), 3.67 s (3H, CH_3), 4.01 m (1H, CHOH), 4.62 br.s (1H, NH), 4.85 d (1H, OH), 6.55 d (2H, H_{arom}), 6.64 d (2H, H_{arom}). Found, %: C 63.41; H 8.62; N 10.26. $\text{C}_{14}\text{H}_{22}\text{N}_2\text{O}_3$. Calculated, %: C 63.14; H 8.33; N 10.52.

1-Morpholino-3-(1-naphthylamino)propan-2-ol (IX). 1-Naphthylamine, 12.87 g (0.09 mol), was dissolved in 25 ml of ethanol, 4.3 g (0.03 mol) of compound **I** was added, and the mixture was heated for 4 h at $85\text{--}90^\circ\text{C}$ under continuous stirring. The solvent was removed, and the residue was distilled under reduced pressure. Yield 7.2 g (84%), bp $222\text{--}223^\circ\text{C}$ (0.3 mm), $n_D^{24} = 1.6166$, R_f 0.52 ($\text{CHCl}_3\text{--EtOH--hexane}$, 1.0:0.2:0.2). IR spectrum, ν cm^{-1} : 3450 (OH), 3230 (NH),

3030 (C–H_{arom}), 1605 (C=C_{arom}), 1580 (δNH). ¹H NMR spectrum, δ, ppm (*J*, Hz): 2.23–2.46 m (6H, CH₂N), 3.15 d.d (1H, CH₂N, *J* = 13.8, 7.5), 3.38 d.d (1H, CH₂N, *J* = 13.8, 4.2), 3.59 t (2H, CH₂O), 4.0 m (1H, CHOH), 4.80 br.s (1H, OH), 5.56 br.s (1H, NH), 6.54 d (1H, H_{arom}), 7.05 d (1H, H_{arom}), 7.25 t (1H, H_{arom}), 7.38 m (2H, H_{arom}), 7.67 t (1H, H_{arom}), 7.98 t (1H, H_{arom}). Found, %: C 71.01; H 7.56; N 9.99. C₁₇H₂₂N₂O₂. Calculated, %: C 71.30; H 7.74; N 9.78.

1-[Ethyl(phenyl)amino]-3-morpholinopropan-2-ol (X) was synthesized as described above for compound **VII** (the mixture was heated for 11 h at 90–95°C). After removal of the solvent, the residue was distilled under reduced pressure. Yield 5.2 g (67%), bp 168–170°C (0.5 mm), *n*_D¹⁸ = 1.5485, *R*_f 0.47 (CHCl₃–EtOH–hexane, 1:0.2:0.2). IR spectrum, ν, cm⁻¹: 3330 (OH), 3030 (C–H_{arom}), 1600 (C=C_{arom}). ¹H NMR spectrum, δ, ppm: 1.12 t (3H, CH₂CH₃), 2.23–2.46 m (6H, CH₂N), 3.24–3.41 m (4H, CH₂NPh), 3.58 t (4H, CH₂O), 3.98 m (1H, CHOH), 4.80 br.s (1H, OH), 6.60 t (1H, H_{arom}), 6.78 d (2H, H_{arom}), 7.13 t (2H, H_{arom}). Found, %: C 67.92; H 9.24; N 10.25. C₁₅H₁₄N₂O₂. Calculated, %: C 68.15; H 9.15; N 10.60.

2-[Ethyl(phenyl)amino]-(1-morpholinomethyl)-ethyl acetate hydrochloride (XI). A mixture of 3 g (0.0114 mol) of alcohol **X**, 0.89 g (0.0114 mol) of acetyl chloride, and 8 ml of toluene was kept for 1 h at room temperature, heated for 30 min at 90–95°C, and cooled, and the precipitate was filtered off, washed with toluene, and dried. Yield 3.4 g (87%), mp 134–135°C. IR spectrum, ν, cm⁻¹: 3030 (C–H_{arom}), 1740 (C=O), 1600 (C=C_{arom}). ¹H NMR spectrum, δ, ppm: 1.12 t (3H, CH₂CH₃), 1.97 s (3H, CH₃CO), 2.31–2.50 m (6H, CH₂N), 3.24–3.41 m (4H, CH₂NPh), 3.59 t (4H, CH₂O), 3.98 m (1H, CHOH), 6.60 t (1H, H_{arom}), 6.78 d (2H, H_{arom}), 7.13 t (2H, H_{arom}). Found, %: C 59.21; H 8.16; N 8.35. C₁₇H₂₆N₂O₃·HCl. Calculated, %: C 59.55; H 7.94; N 8.17.

Ethyl 5-morpholino-2-oxotetrahydrofuran-3-carboxylate (XIV). Metallic sodium, 0.9 g (0.038 mol), was added in small pieces to a solution of 0.052 mol of diethyl malonate in 7 ml of methanol. When the mixture warmed up to 45°C, 5 g (0.035 mol) of compound **I** was added dropwise, and the mixture was kept for 18 h at room temperature, heated for 4 h at 50–55°C, neutralized with 15.4 ml of 31% hydrochloric acid, diluted with 100 ml of acetone, and filtered. The filtrate was dried over MgSO₄, the solvent was distilled

off, and the residue was subjected to fractional distillation under reduced pressure. Yield 5.2 g (58%), bp 166°C (7 mm), *n*_D²⁰ = 1.4890. IR spectrum, ν, cm⁻¹: 3440 (OH, enol), 1780 (C=O, lactone), 1740 (C=O, ester), 1650 (C=C, enol). ¹H NMR spectrum, δ, ppm: 1.5 t (3H, OCH₂CH₃), 2.20 m (2H, 4-H, furan), 2.68 m (6H, CH₂N), 3.6 t (4H, CH₂OCH₂), 4.05 q (2H, OCH₂CH₃), 4.2 m (1H, 5-H, furan), 5.5 t (1H, 3-H, furan). Found, %: C 55.86; H 7.14; N 5.31. C₁₂H₁₉NO₅. Calculated, %: C 56.02; H 7.44; N 5.44.

3-Acetyl-5-morpholinotetrahydrofuran-2-one (XV) was synthesized in a similar way. Yield 4.9 g (62%), bp 198–199°C (3 mm). IR spectrum, ν, cm⁻¹: 1785 (C=O, lactone), 1720 (C=O, ketone). ¹H NMR spectrum, δ, ppm: 2.24 m (2H, 4-H, furan), 2.65 m (6H, CH₂N), 2.38 s (3H, CH₃CO), 3.6 t (4H, CH₂OCH₂), 4.20 m (1H, 5-H, furan), 5.4 t (1H, 3-H, furan). Found, %: C 58.36; H 7.24; N 5.88. C₁₁H₁₇NO₄. Calculated, %: C 58.14; H 7.54; N 6.16.

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